FKK Corporation

Pellet system heater Specification Data

Product name: Ceramic Heater PSx-6-240-B

Drawing number: IBA-HH008A

Revised on: 2014.08.10

Proprietary statement

The drawings as well as the content of the present specification data are the proprietary of FKK Corporation. In case of non-respect of the present term, FKK may take action and ask for damages.

FKK PLUG ® | FKK Corporation | 11 Tsutsumisoto-cho Kisshoin Minami-ku, 601-8399 Kyoto, JAPAN | Tel +81(0)75 314 8760 | Fax +81(0)75 314 4167 | www.fkk-corporation.com |

1. Application

This engineering specification data applied to ceramic heater, which is used for the ignition of biomass (especially wood pellet) burner system.

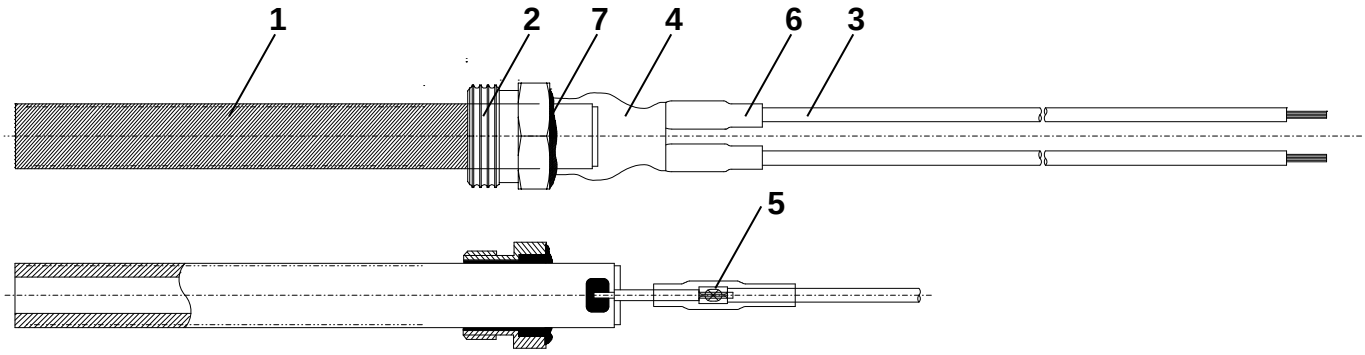
2. Part Number

Part number **PSx-6-240-B**	
Product type	**PSx:** Pellet System X
Flange, fitting type	**6:** G3/8” brass flange type
Voltage	**240:** 240V (220~240V)
Heating element type	**B:** Black heating element type (=300W class)

3. Materials

Numbers refer to related drawing parts list.

1.	Heating element LCR-332C-240VFL	Metalized Alumina Al2O3 92% Dimension: Ø11.55 x 106 L Insulation resistance 40.15~49.13 Ω (at23±1°C) Dissipation pattern: in-line
2.	Mounting flange	G3/8” brass flange
3.	Lead wires	Nissei Electric RS-GE 0.5sq White Heat resistance: 180°C
4.	Heat shrinkable tube	Nissei Electric Silicon heat shrinkable tube Dimension: Ø4x28L Heat resistance: 180°C Breakdown voltage: minimum 6kV
5.	Crimp terminal connector	Nippon Electrode Splice 29071-1 Material: Copper, Tin plating
6.	Heat shrinkable tube	Nissei Electric Silicon heat shrinkable tube Dimension: Ø16x20L Heat resistance: 180°C Breakdown voltage: minimum 6kV
7.	Ceramic compound sealant	Fujiceram-W ceramic sealing compound



FKK PLUG ® | FKK Corporation | 11 Tsutsumisoto-cho Kisshoin Minami-ku, 601-8399 Kyoto, JAPAN | Tel +81(0)75 314 8760 | Fax +81(0)75 314 4167 | www.fkk-corporation.com |

4.General properties

Properties	Value	Condition
Forward Current	AC240V ±10%	50 / 60Hz
Power consumption	345 W (AC240V) 315W (AC 230V) 295 W (AC 220V)	44.65Ω
Normal temperature resistance	40.15~49.13Ω	23±1°C ambient temperature
Rising time	Over 820°C within 60 s, Max temperature of 1000°C~ after 120 s	Applied at AC240V and 23±1°C ambient temperature
Inrush current	Behind 7A	
Minimum Wattage	Over 295W	
Minimum temperature	870°C	
Insulation resistance	Beyond 50MΩ	Applied at both side of Heating element DC500V at normal temperature and humidity
Withstand voltage	Current Leakage below 5 mA	Applied at both side of Heating element AC 1500V for 1 s at normal temperature and humidity rate
Caulking strength (Nickel wire and lead wire)	Over 29.4 N (over 3kg f)	The nickel wire has been clamp and the lead part has been tested with push-pull gauge.
Discontinuous conduction (heating element)	Without break	Applied at 264V for 4min On/5min Off (forced cooling) for over 3000 cycles

Test condition:

All values have been measured in the same condition as follow:
Temperature: 15~35°C
Humidity rate: 25~80%
Atmospheric pressure: 101.3kPa~106kPa

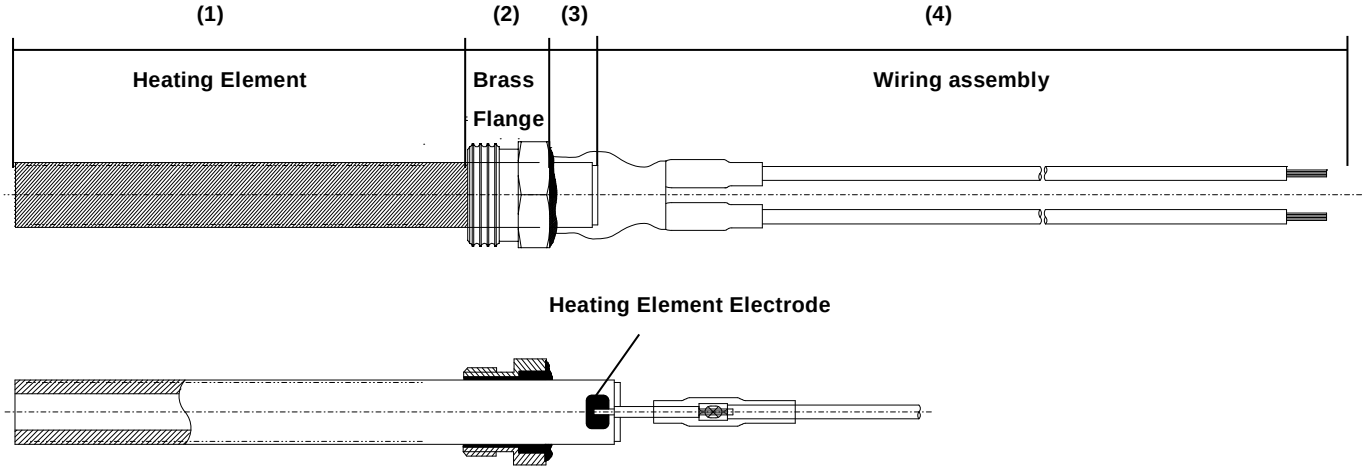
FKK PLUG ® | FKK Corporation | 11 Tsutsumisoto-cho Kisshoin Minami-ku, 601-8399 Kyoto, JAPAN | Tel +81(0)75 314 8760 | Fax +81(0)75 314 4167 | www.fkk-corporation.com |

5.Heater application environmental condition

Temperature

	Characteristics	Unit	Minimum	Normal	Maximum
Storage	Storage temperature	°C	-40	5~35	60
Operation	Heating element (1)	°C	-40	800	1000
	Brass flange (2)	°C	-40	800	900
	Heating element electrodes (3)	°C	-40	150	250
	Wiring assembly (4)	°C	-40	150	180

() number on below diagram



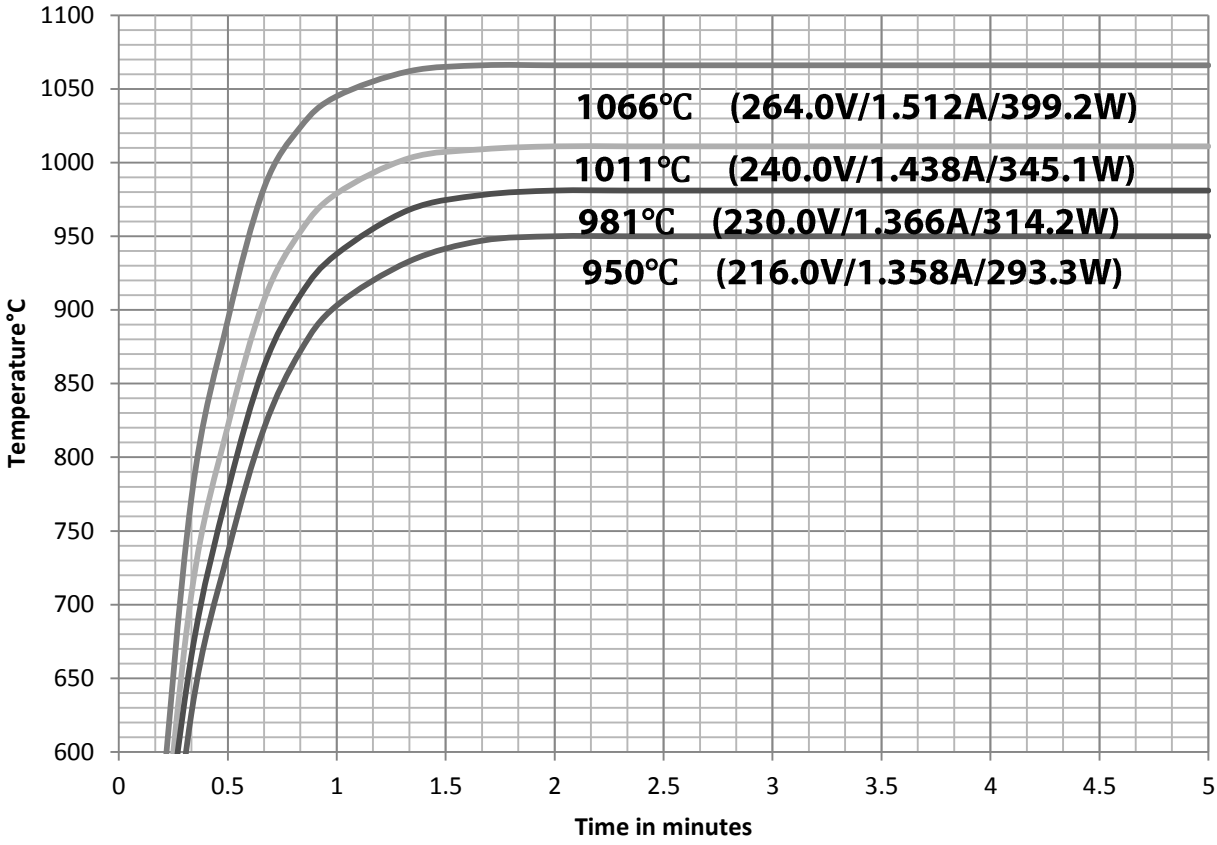
Change rate

	Characteristics	Unit	Minimum	Normal	Maximum
	Heater resistance	Ω	40.15	44.64	49.13
	Heater voltage (AC)	V	216	240	264
	Inrush current (23±1°C , AC240V)	A	-	-	7
	Heater current	A	1.5	1.4	1.3
	Heater wattage	W	295	315	345
	Heater temperature (power Off)	°C	-	-	1000

FKK PLUG ® | FKK Corporation | 11 Tsutsumisoto-cho Kisshoin Minami-ku, 601-8399 Kyoto, JAPAN | Tel +81(0)75 314 8760 | Fax +81(0)75 314 4167 | www.fkk-corporation.com |

6.Rising temperature (reference only)

Rising temperature varied according to forward current and resistance. The graph below shows the different temperatures according to forward current at the recommended resistance value. These values are for reference only.



Heating Element Resistance R23= 44.64Ω

7.Durability test (reference only)

Discontinuous conduction (Heating element)	Without break and substantial deterioration of properties	Applied at 264V for 4 min On / 5 min off (Forced cooling) for over 3,000 cycles. Applied at 240V for 60 Sec ON, 180 Sec OFF for over 70,000 cycles (in process). Values for reference only.

FKK PLUG ® | FKK Corporation | 11 Tsutsumisoto-cho Kisshoin Minami-ku, 601-8399 Kyoto, JAPAN | Tel +81(0)75 314 8760 | Fax +81(0)75 314 4167 | www.fkk-corporation.com |

8. Requirement of heater installation condition

For optimal ignition performance and a long lifetime of the igniter's heating element please read carefully the following installation requirements and notices.

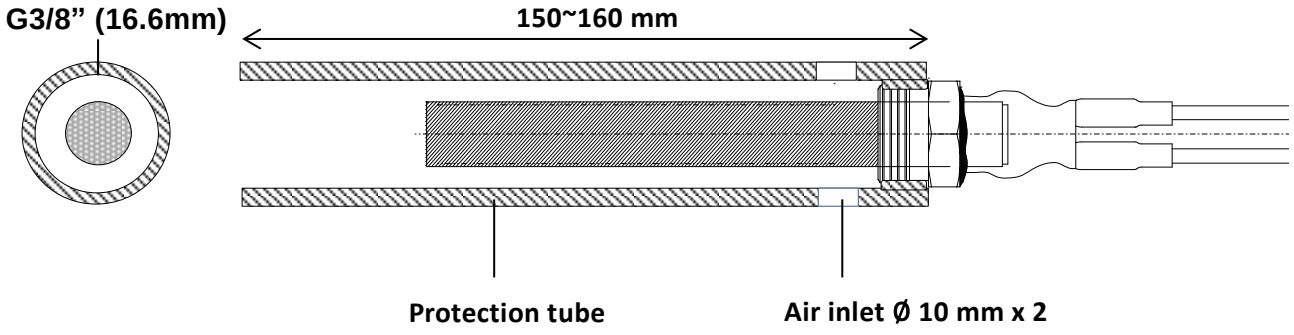
Operating temperature

After the installation position is decided, the operating temperature of the heater should be measured and each temperature must be within the recommended range defined in the "Heater application environmental condition" section of the present document.

Recommended design

To ensure a good protection of the heater we recommend designing a protection tube as follow:

- The protection of the heater from breaking should be ensured by a metal tube.
- The steel protection tube shall let a distance of minimum 3mm around the ceramic heating element. If not respected this could lead to local overheating or ionization of the interspace between the steel tube and the heating element, leading to damage it or substantially reducing the rating life of the igniter.
- Please avoid direct contact of the ceramic heating element with the protective tube, or solid fuel or ashes.
- The heater reach a steady-state temperature of about 950~1050°C. For a long lifespan, forced cooling by air blower is not necessary but you should ensure a sufficient stream of ambient temperature air to avoid overheating.
- The air stream and protective tube shape should be considered not to collect ashes and material from solid fuel combustion.
- The heater should not be constantly exposed to fire. This could lead to corrosion of the heating element and shorten the life time.



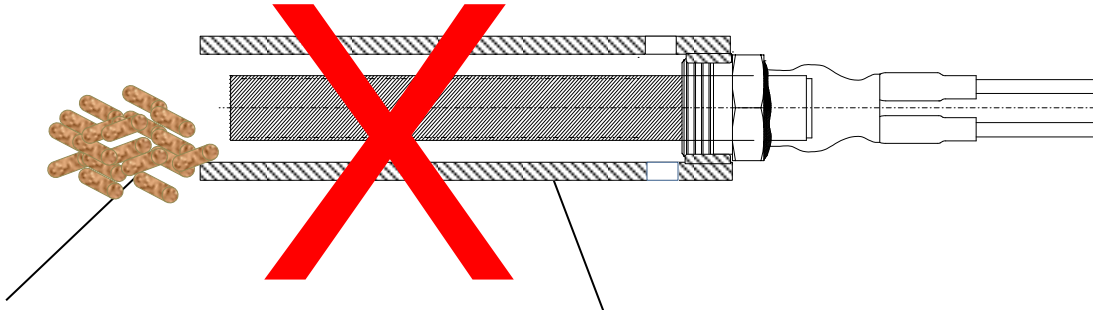
Special recommendation

Introducing a cleaning stage in the automatic ignition program of the controller board can optimized the performance and rated life of the heater. A simple cleaning stage, with for instance, fan blower at high speed for few seconds before ignition stages, can ensure that the protective tube and heater always remain clean from ashes and other combustion residues.

FKK PLUG ® | FKK Corporation | 11 Tsutsumisoto-cho Kisshoin Minami-ku, 601-8399 Kyoto, JAPAN | Tel +81(0)75 314 8760 | Fax +81(0)75 314 4167 | www.fkk-corporation.com |

Design to avoid

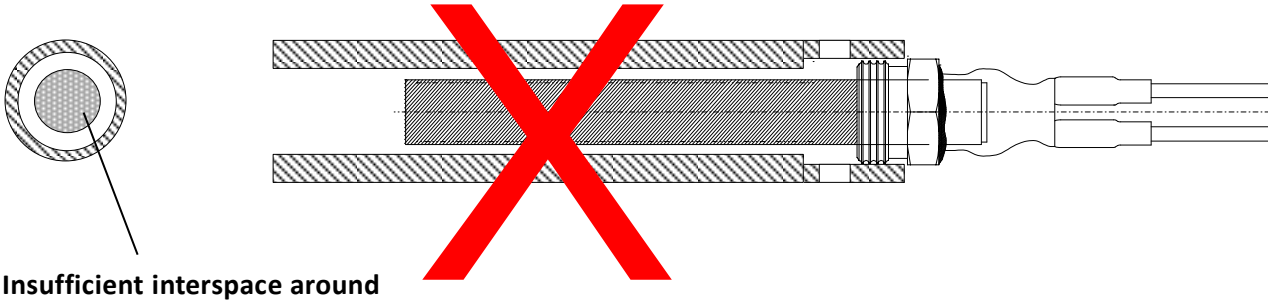
Please design your system in order that the heating element of the heater never enters directly in contact with solid fuel or ashes or metal protective tube. If the heating element enters in contact with solid fuel, ashes or metal protective it could damage the heating element. Longer protective tube should be considered to avoid this situation.



Heating element too close to solid fuel = risk of contact

Protective tube too short

Please make sure to let an interspace of minimum 3mm around the ceramic heating element and the tube.



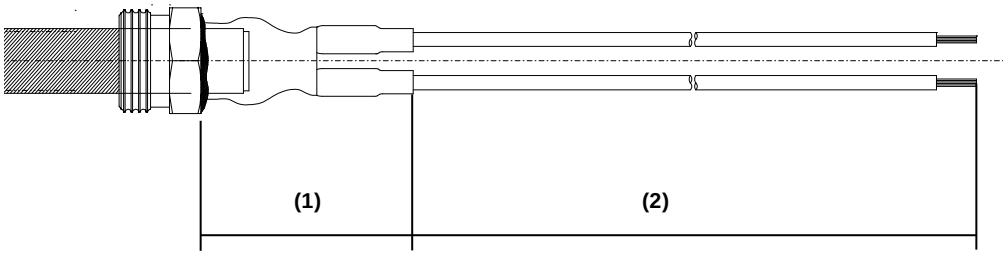
Insufficient interspace around heating element

Other installation prohibition

- You should avoid to install the product in a confined environment without air stream, overheat could damage the heating element. While the power is on, please ensure a sufficient flux of ambient temperature air.
- Environmental temperature of the heater electrode (brazing portion of the metal heater leads), should be maintain at less than 250 °C.
- Do not install the heater in environment which can gather condensed water or be water or oil splashed. In this condition, crack may happen in the heating element.
- The heater ceramic heating element and flange should be free from harmful contamination. Harmful contamination (ashes, grease, combustion residues) may cause crack or electrical failure.
- Do not cool too suddenly the heater. Thermal shock crack may occur in the heating element.

FKK PLUG ® | FKK Corporation | 11 Tsutsumisoto-cho Kisshoin Minami-ku, 601-8399 Kyoto, JAPAN | Tel +81(0)75 314 8760 | Fax +81(0)75 314 4167 | www.fkk-corporation.com |

- The wiring assembly part protected by heat shrinkable tube (cf. (1) below figure) should not be bent over 60 degree angle tensile.
- The curvature of lead wire part (cf. (2) below figure) must be larger than R20.



- Large tensile stress of lead wire must not be kept in the operation condition. And after being installed, the lead wire must be free from tensile stress.
- In order to prevent body injuries or serious damage, you should ensure to design a safety environment to place this product, taking in count a possible failure of this component.

9. Handling precautions and prohibitions

The following items may seriously affect the rated life and properties of this product.

- Do not input inappropriate forward current. Applying a DC current may cause the deterioration of the ion transfer and degradation of resistance or disconnection.
- Please avoid colliding ceramics pieces each other.
- Please avoid colliding or giving excessive shock to ceramic part (drop down from more than 30 cm height). This could crush or crack the ceramic heating element and break it while powering on. Do not hold the heater by the wiring side only. This handling may cause to hit the heater ceramic element against the operation desk, the rack, the wall, etc. Then the ceramic may be cracked. Please always handle the products with care.
- When the heater is installed, the heater should be installed by hand. It is not permitted to tighten or fix the heater by spinning connector or the lead wire only. This action will make a twisted wire, and then it may cause a disconnection or lead wire insulation failure.

This product specification data guarantee the whole product as well as the part. Please contact our company for specific usage or conditions. Please inform us if you want to make modification to the product. All modification made to the product occurring after the delivery would be consider as outside the scope of the present specification data and the warranty.

10.Storage

The heater should be carried and store in FKK blister case until installation in the burner. If the heaters are stored in FKK package, be careful to handling with care. The heater can get damages by wetting, impact by dropping, stacking or mechanical shock etc.
Storage in the below conditions should be avoided:

- Sea breeze, C12, H2S, NH3, SO2, NOX environment
- Exposition to direct sunlight
- Long storage in moist and oily condition or in conditions other than 5~35°C normal storage temperature and 45~85% of normal storage humidity

FKK PLUG ® | FKK Corporation | 11 Tsutsumisoto-cho Kisshoin Minami-ku, 601-8399 Kyoto, JAPAN | Tel +81(0)75 314 8760 | Fax +81(0)75 314 4167 | www.fkk-corporation.com |

11.Warranty

Default, failure due to a defective design and production may be replace by FKK Corporation without compensation within 2 years from the shipment date. For other defectives, the both company should find a compromise in good faith and good fare to resolve the matter.

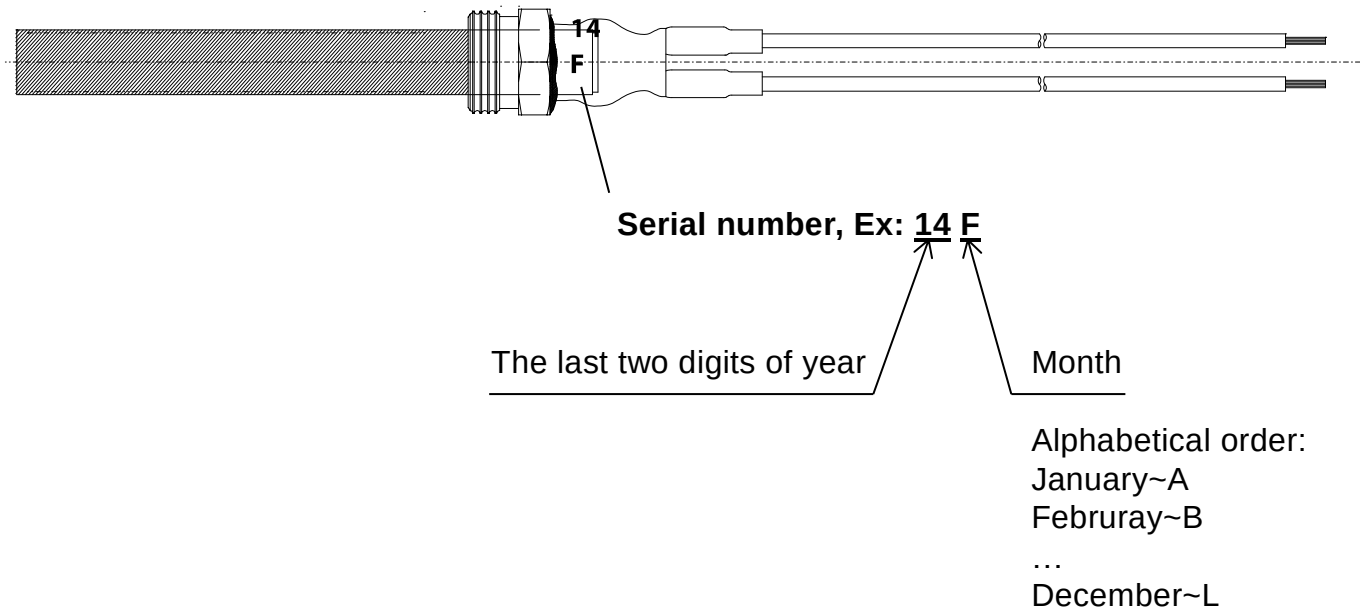
FKK Corporation is not responsible in the below cases:

- Non observance of data sheet installation requirement
- Inappropriate use and handling
- Damage caused during the delivery
- Repair and modification made by other company than FKK Corporation
- Damaged caused during natural disaster, fire, etc.

In case of defective product, please advise with your FKK sales representative or distributor. In case of replacement of defective products FKK sales representative or distributor will ask you the related product's invoice and serial number (cf. section below).

12.Serial number marking

All products are marked with a serial number representing the year and month of production.



FKK PLUG ® | FKK Corporation | 11 Tsutsumisoto-cho Kisshoin Minami-ku, 601-8399 Kyoto, JAPAN | Tel +81(0)75 314 8760 | Fax +81(0)75 314 4167 | www.fkk-corporation.com |

13.Conformity with EC regulation

This product complies with European community regulations as follow:

1907/2006/EC European Directive of June 2006 on Registration, Evaluation, Authorization and Restriction of Chemicals in Electrical and Electronic Equipment (REACH).

2011/65/EU European Directive of June 2011 on Restriction of the use of Certain Hazardous Substances in Electrical and Electronic Equipment (RoHS).

2004/108/EC European Directive of December 2004 on Electromagnetic Compatibility (EMC).

*Related Standard : EN55014-1, EN55014-2, EN61000-3-3, EN61000-3-2

2006/95/EC European Directive of December 2006 on electrical equipment designed for use within certain voltage limits (LVD).

*Related Standard : EN60335-2-45, EN62233:2008 (EMF)

2009/125/EC European Directive of October 2009 establishing a framework for the setting of eco design requirements for energy-using products (ERP).

14.Revision history

Specification sheet number				Drawing number	IBA-HH008A
Customer company name				Designated product	PSx-6-240-B
Specification sheet number	Revised date	Content of revision			Author
		Page number	Item name	Content	
	13/11/10	all	all	Creation	M.S
	13/12/01	all	all	Complete revision and addition of multiple content	M.S
	14/03/15	all	all	Complete revision	M.S
	14/08/10	all	all	Complete revision and addition of multiple content	M.S

FKK PLUG ® | FKK Corporation | 11 Tsutsumisoto-cho Kisshoin Minami-ku, 601-8399 Kyoto, JAPAN | Tel +81(0)75 314 8760 | Fax +81(0)75 314 4167 | www.fkk-corporation.com |

15.Information

For use beyond typical operating conditions or applications, please consult your FKK sales representative or distributor for further information.

The products digital data-sheet and drawing can be downloaded on FKK web site or by scanning the QR code below.

Data-sheet **Drawing**

About FKK

FKK Corporation (Fuji Kogyo Kabushiki) was incorporated in 1954 and since then producing ignition components for gas, oil and biomass sector. The company complies with ISO 9001 and ISO 14001.

For more information about FKK and our products, please visit **www.fkk-corporation.com**

©2014 FKK Corporation. All right reserved.

FKK PLUG ® | FKK Corporation | 11 Tsutsumisoto-cho Kisshoin Minami-ku, 601-8399 Kyoto, JAPAN | Tel +81(0)75 314 8760 | Fax +81(0)75 314 4167 | www.fkk-corporation.com |